

## Application Note

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*Power-On, Clock Selection,  
and Noise Reduction  
Techniques for the Motorola  
MC68HC908GP32*



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This application note describes power-on/power-down, clock selection, and noise reduction techniques for applications using the Motorola MC68HC908GP32 MCU device, hereafter referred as the GP32.

For full device specification, please refer to the datasheet, Motorola order number: MC68HC908GP32/H.

## Introduction

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The GP32 is a popular general purpose device amongst Motorola's HC08 family of Microcontrollers. It has a new generation FLASH memory array, the 32k-bytes can be programmed in less than one second.

The versatility of the GP32 makes the device suitable for many applications and sometimes, finding itself in some very noisy environments. These noise and interference problems are made worse by poor circuit design and PCB layout, resulting in intermittent MCU failures and even complete breakdown.

To avoid these undesirable effects, there are some basic techniques that can be applied during circuit design and PCB layout. The following text describes some recommendations.

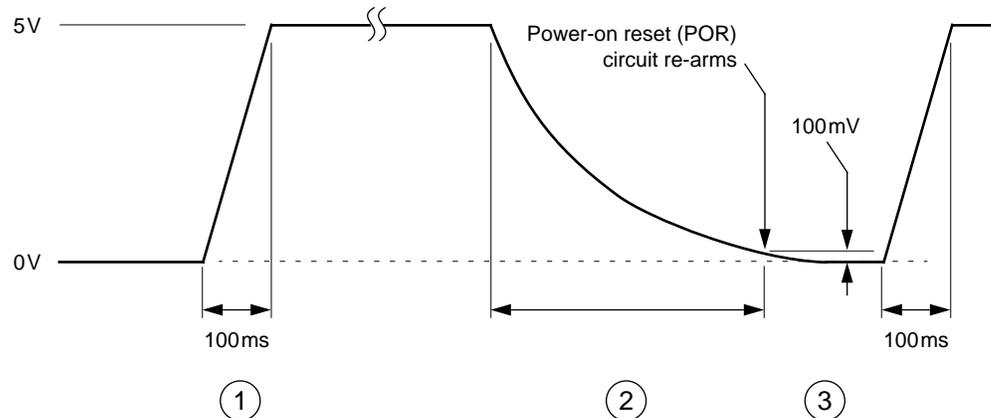
## Power-Up and Power-Down Requirements

The precautions described below should be followed for MCU power-up and power-down, otherwise unpredictable MCU behavior may occur.

**Power supply rise-time**

**Power supply fall-time**

**Meeting power-on reset requirements**



**Figure 1. Power Supply Power-Up/Down Requirements**

1. At power-up, supply voltage rise-time should be as short as possible; less than 143ms for 5V operation (143ms is calculated from the POR rise-time ramp rate).
2. At power-down, supply voltage should drop as quickly as possible to avoid the MCU operating with a supply voltage that is not in the MCU operating range.
3. Before power-up again, supply voltage must fall below 100mV for the GP32 power-on reset circuit to rearm.

In addition, an orderly power-up can be improved by keeping the external reset pin ( $\overline{RST}$ ) pulled low until supply voltage has reached its operating level.

Improper power-up or power-down conditions cause problems for all MCUs, not just the GP32. Since the MCU contains a microprocessor and running a program, an improper power-up may cause the MCU to behave erratically and execute runaway codes.

The data related to the above requirements are specified in the GP32 datasheet. They are reproduced in the table below, with explanatory notes in the following paragraphs.

	Symbol	Minimum		Typical		Maximum		Unit
Operating voltage	$V_{DD}$	5	3	5	3	5	3	V
POR rearm voltage	$V_{POR}$	0	0	—	—	100	100	mV
POR reset voltage	$V_{PORRST}$	0	0	700	700	800	800	mV
POR rise-time ramp rate	$R_{POR}$	0.035	0.02	—	—	—	—	V/ms

Data extracted from MC68HC908GP32 datasheet rev. 5.

**POR rearm voltage** This parameter indicates the voltage where the power-on reset (POR) circuit becomes ready again (rearms) when the supply voltage falls. For a proper POR in a power-down followed by a power-up situation, the supply voltage must be allowed to fall below 100mV before a power-up.

**POR reset voltage** This parameter indicates the supply voltage where the POR circuit activates and performs a MCU power-on reset.

**POR rise-time ramp rate** This parameter indicates supply voltage rise-time requirement for the POR circuit to operate successfully. The  $V_{DD}$  rise-time must be faster than the quoted POR rise-time minimum.

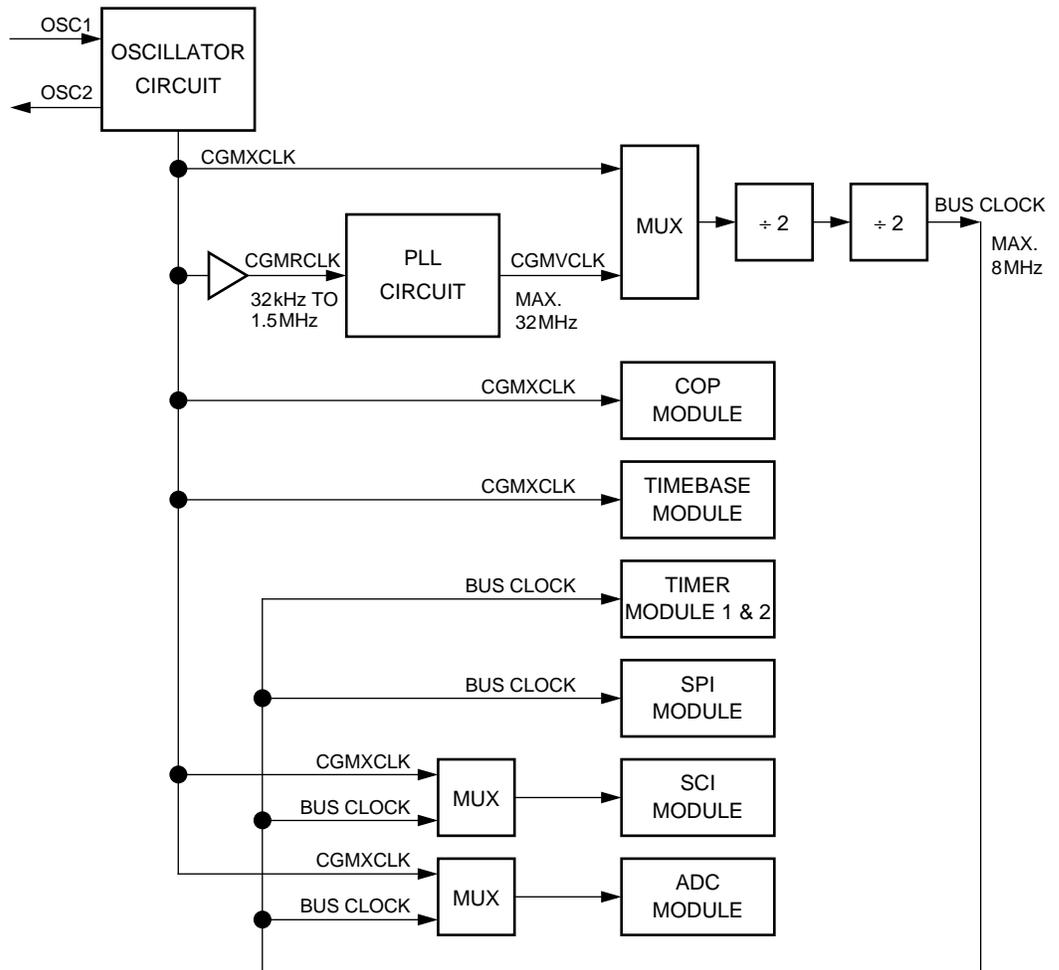
## Choosing the MCU Reference Clock Frequency

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Other than choosing the bus frequency, clocks for other GP32 modules are also important. Some modules require a minimum operating frequency, some depend on the bus frequency, and some depend on the input reference frequency.

Sometimes, the choice of the input reference frequency may be a compromise; so that it satisfies the clock requirements of the GP32 modules for a particular application.

Figure 2 shows the clock distribution to the modules inside the GP32.



**Figure 2. GP32 Clock Distribution**

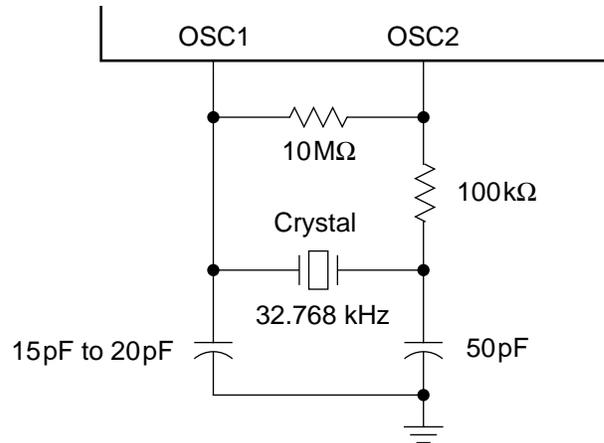
## Generating the MCU Reference Clock

A reliable, stable and clean reference clock input is very important in MCU application designs, since the clock is the heart of the MCU.

The recommended method to generate the system clocks for GP32 is to use a low frequency input reference from a 32.768kHz crystal connected across OSC1 and OSC2 pins, and use the GP32's clock generation module (the PLL circuit) to generate the high frequency clock. This method generates less noise, with the higher frequencies contained within the MCU. A low frequency crystal is also cheaper in cost.

### Crystal connection between OSC1 and OSC2 pins

Use the following components when using a 32.768kHz crystal. This is the recommended crystal oscillator configuration.

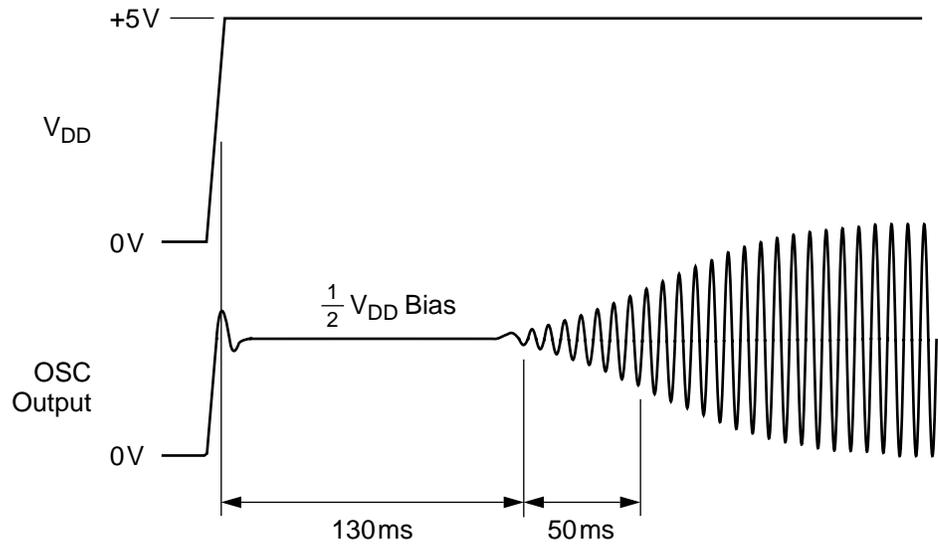


**Figure 3. Components for 32kHz Oscillation**

The GP32's PLL circuit uses this 32.768kHz reference clock for generating the higher frequency bus clock (see page 7). Although the GP32's PLL can accept a reference clock from 32kHz to 1.5MHz, the 32.768kHz is chosen because it is an ideal frequency for driving the timebase module (see Figure 2), for real-time clock generation.

### Crystal oscillator start-up time

From Figure 3, the 10MΩ feedback resistor is used as the oscillator inverter, biased to  $\frac{1}{2}V_{DD}$ , to set up a high gain inverter amplifier. For the 32.768kHz crystal oscillator, a 100kΩ resistor with 50pF capacitor are added for oscillator start-up time delay. Unlike high frequency oscillators (greater than 1MHz), the 32.768kHz oscillator cycle is 30.52μs, which needs significant time for start-up. Figure 4 shows the typical oscillator start-up time for the 32.768kHz crystal oscillator when power is applied. The typical delay is 130ms.

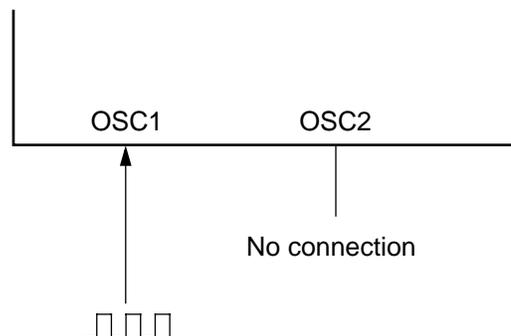


**Figure 4. Crystal Oscillator Start-Up**

**Alternative clock source:  
External clock drive into OSC1 pin**

The alternative to the crystal oscillator connection is to use a square wave from an external oscillator, driven directly into the OSC1 pin, and leaving OSC2 pin unconnected. The square wave should have a 50% duty cycle. Using this method, the maximum clock input is 32MHz. Note that the PLL circuit cannot use a 32MHz input clock. The PLL input reference clock range is from 32kHz to 1.5MHz.

With the PLL off, a 32MHz clock input divides to an 8MHz bus clock. Note also that this 32MHz clock feeds to the COP and timebase modules (see Figure 2), giving a relatively short COP period.



**Figure 5. External Oscillator Drive to OSC1**

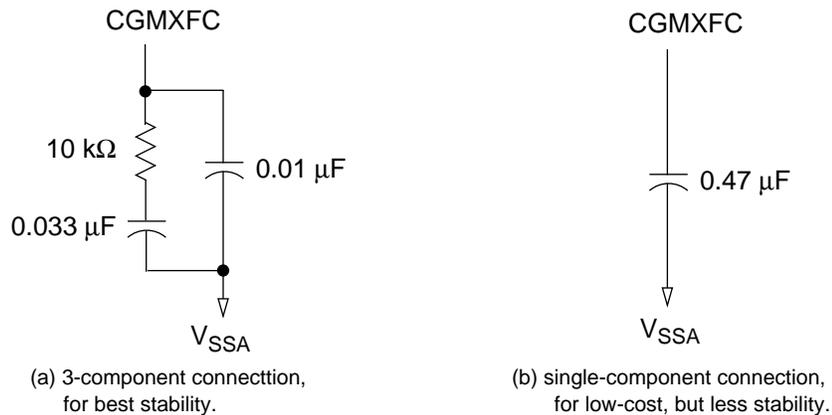
## Generating a High Bus Frequency from a Low Frequency Reference

The GP32's PLL can generate up to the maximum bus frequency of 8MHz using a 32.768kHz clock reference.

To be precise, the PLL accepts a reference clock between 32kHz and 100kHz. A prescaler is available for dividing the oscillator clock to within the accepted range. This prescaler has an integer value of divide-by-1 to divide-by-15. Therefore, the maximum input reference frequency allowed is 1.5MHz.

### Selecting filter components for the PLL circuit

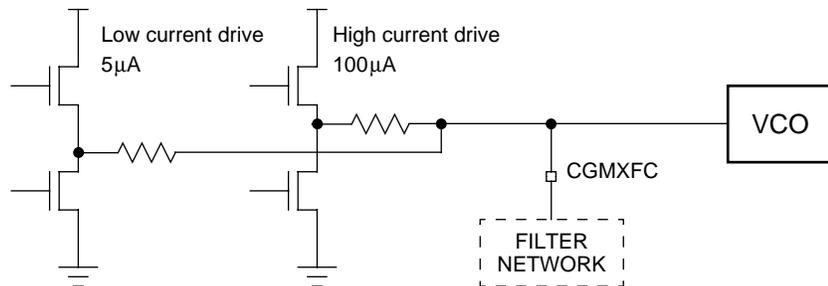
Use either of the following filter networks for connection to the GP32's CGMXFC pin.



**Figure 6. Filter Components for PLL**

### VCO drives in PLL circuit

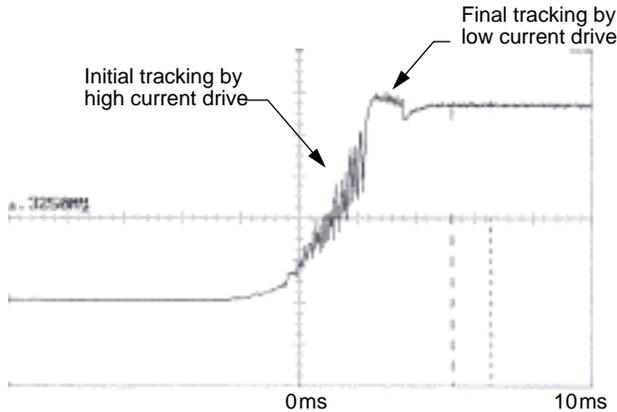
Figure 7 shows a diagrammatic representation of the current drives into the voltage controlled oscillator (VCO) for frequency tracking.



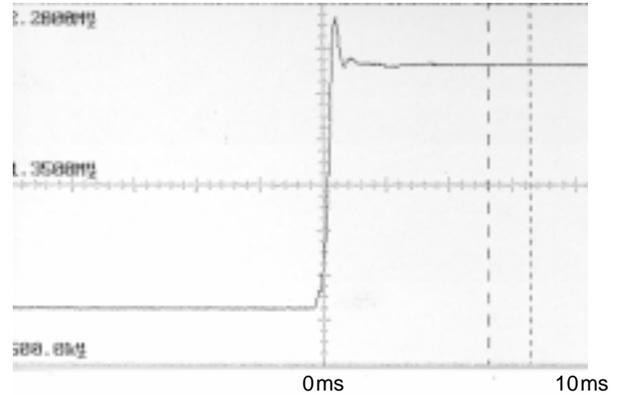
**Figure 7. VCO Drives**

The typical PLL lock response for the two filter networks are shown in Figure 8 (a) and (b).

**PLL lock response** Figure 8 (a) and (b) show actual plots for the PLL lock time, for the two configurations of the external filter.



(a) Single-component filter response



(b) 3-component filter response

**Figure 8. PLL Lock Response with Different Component Configurations**

## Programming the phase-lock loop

The following code listing is for a VCO frequency of 32MHz, from a 32.768kHz clock reference to the MCU. The 32MHz divides to an 8MHz bus clock.

Note that the PLL can only be programmed when it is off. Therefore, always clear the PLLON bit before writing to the PLL programming registers.

```

PCTL EQU $0036 ; PLL Control Register
PBWC EQU $0037 ; PLL Bandwidth Control Register
PMSH EQU $0038 ; PLL Multiplier Select Register High
PMSL EQU $0039 ; PLL Multiplier Select Register Low
PMRS EQU $003A ; PLL VCO Range Select Register
PMDS EQU $003B ; PLL Reference Divider Select Register

BRCLR 5,PCTL ; Turn Off PLL

LDA #$00 ; Set P=0 for PRE[1:0]
STA PCTL
LDA #$02 ; Set E=2 for VPR[1:0]
STA PCTL
LDA #$D1 ; Set N=977 for MUL[11:0]
STA PMSL
LDA #$03
STA PMSH
LDA #$D0 ; Set L=208 for VRS[7:0]

```

```

STA    PMRS
LDA    #$01          ; Set R=1 for RDS[3:0]
STA    PMDS
BSET   5,PCTL        ; Turn On PLL
BSET   7,PBWC        ; Enable Auto Bandwidth Control
BRCLR  6,PBWC,*      ; Loop until LOCK bit set
BSET   4,PCTL        ; Select VCO clock as system clock
NOP
NOP

```

For programming the VCO to other frequencies, please refer to *Programming the PLL* section in the GP32 datasheet (rev. 5 datasheet, section 7.4.6, page 113).

## PCB Layout for Critical Signals

### Power supply decoupling

Connect these critical components as close as possible to the MCU and with the shortest return path to the MCU ground pin. Each  $V_{DD}$  pin should be decoupled to ground with its own capacitors.

### PLL filter network connections

### Crystal oscillator connections

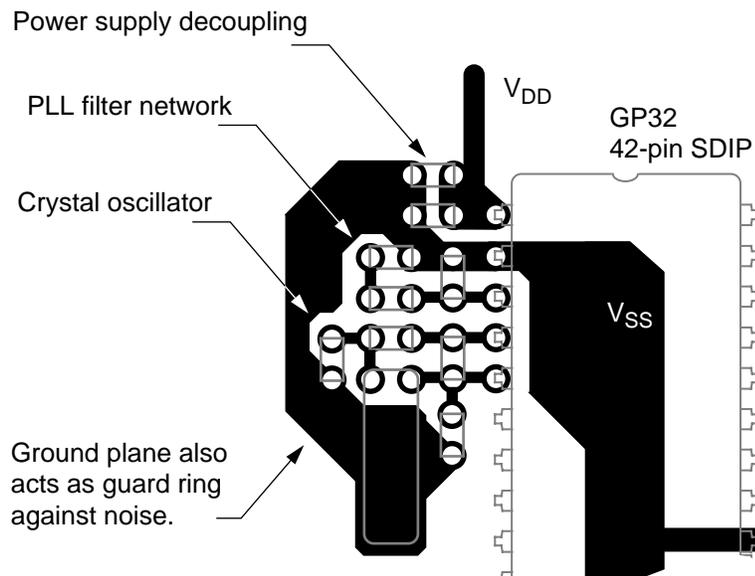


Figure 9. Critical Component PCB Layout

# Application Note

## Grounding multiple $V_{SS}$

Connect device ground pins together at the center with the shortest path.

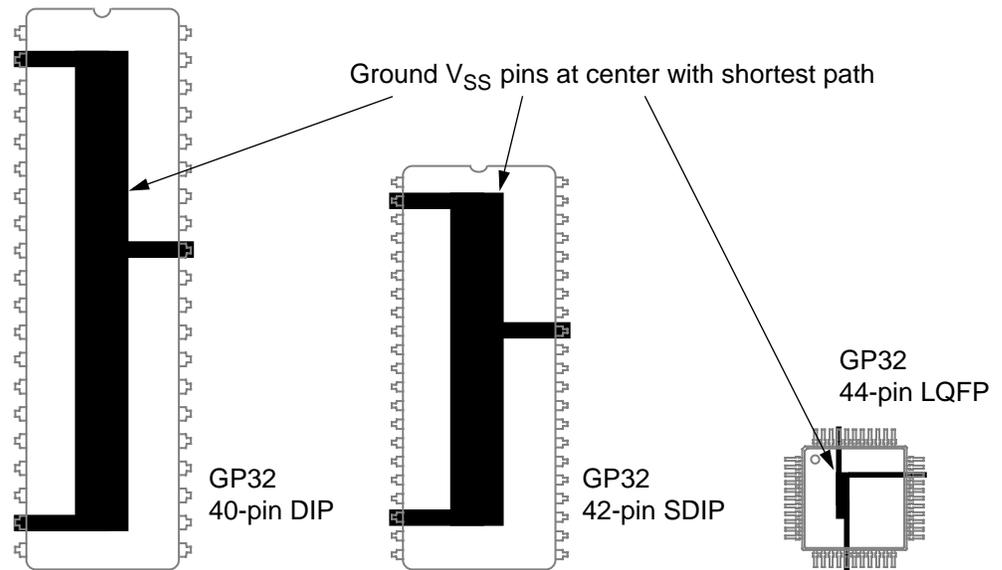


Figure 10. Grounding Multiple  $V_{SS}$

## Ground return for high-current devices

Keep high current return ground paths separate from low current return ground paths, and join them at a single point near the regulator or the power supply input.

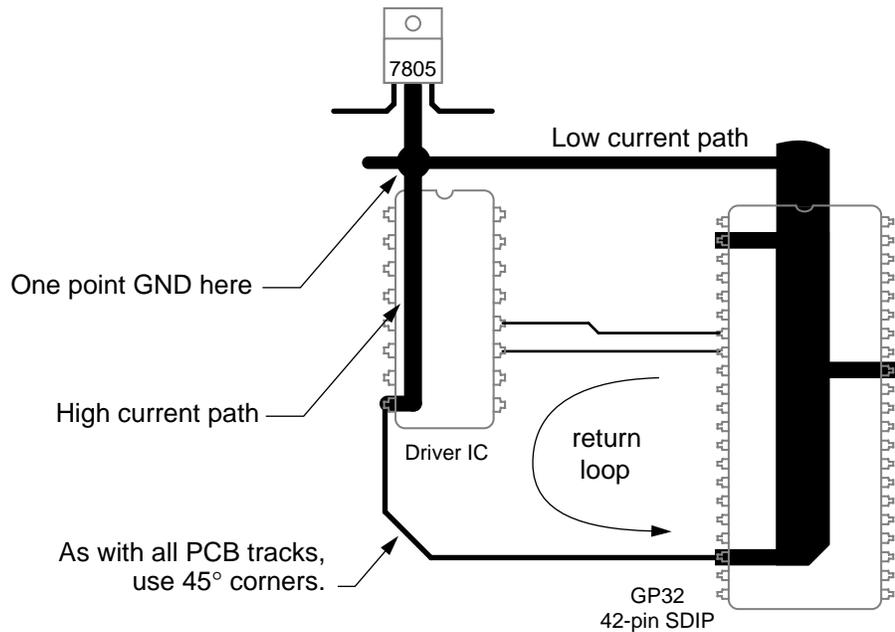
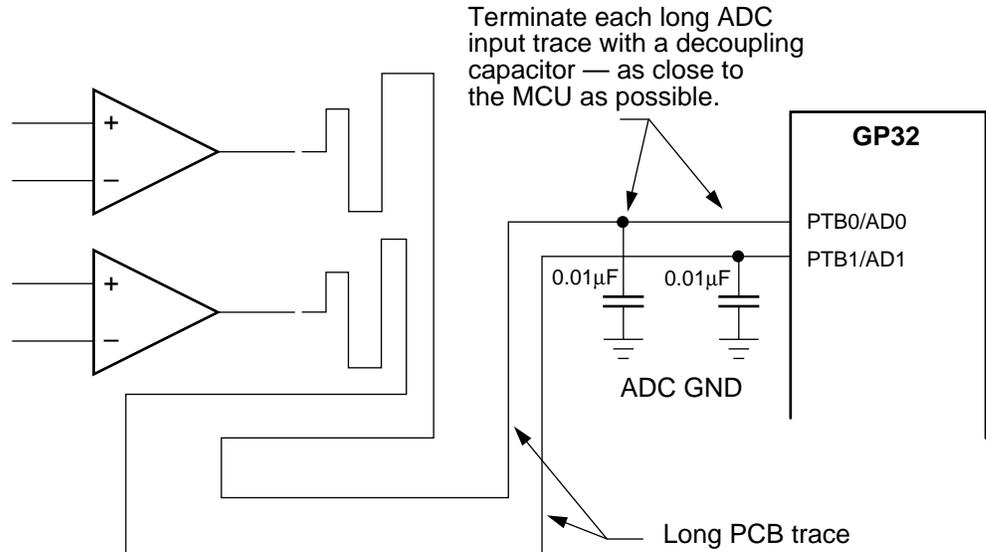


Figure 11. Ground Return for High Current Devices

**Long signal line to ADC pins**

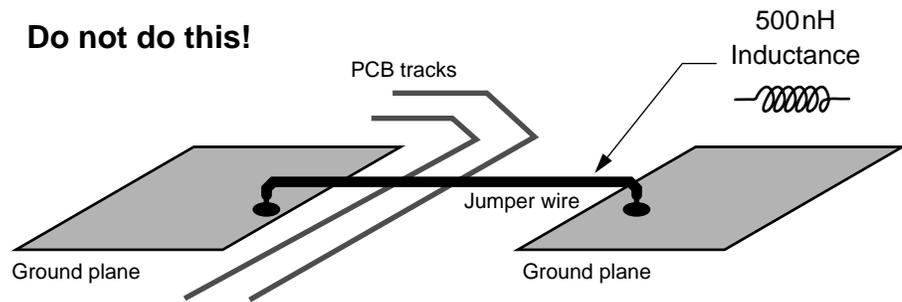
Terminate a long PCB trace carrying analog signal with a decoupling capacitor — at the MCU ADC input pin.



**Figure 12. Long Analog Paths**

**Connecting multiple ground planes**

Avoid connecting multiple ground planes together using a single wire, as shown in Figure 13.



$$V = L \, di/dt$$

$$L = 500\text{nH}, I = 10\text{mA}, t = 5\text{ns}$$

$$V = 1 \text{ volts}$$

**Figure 13. Avoid Connecting Multiple Ground Planes**

The single wire will have inductance, causing a potential difference between the two ground planes.

# Application Note

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